Pocket filters of type PF are used for cleaning of supply and recirculation air in general ventilation and air conditioning systems.





GENERAL DESIGN

Filters (fig. 1) consists of metal framework 1 (galvanized steel) and the filter medium tailored as pockets 2. Opposite surfaces of pockets are strapped with limiters that prevent severe blowing and sticking of adjacent pockets. 3.

At cleaning of large volume air these filters can be placed in filtering chamber of pocket filters of type FCPF (Look the catalogue of company "NPP "Folter")

CHARACTERISTICS

_				Table 1	
	Class of filter PF	Specific air flow, (q _H ,) m ³ /hm ²	Pressure drop, Pa		
	by EN 779		Initial	Recommended	
	by LIN ///		IIItiai	final	
	G3 (EU3)	10000-11400	20-40	250	
	G4 (EU4)	10000-11400	40-60	250	
	F5(EU5)	10000-11400	60-70	450	
	F6(EU6)	10000-11400	80-90	450	
	F7(EU7)	10000-11400	90 -110	450	
	F8/9(EU8/9)	10000-11400	120-140	450	

Nominal volume air flow of filter is determined by formula:

$$Q = F_{BX} x q_{H}, m^3/h$$

where F_{BX} – inlet sectional area of filter, m² (for standard sizes, see table 2; for nonstandard -product of width and height)

 $q_{\rm H}$ – specific air flow, m³/h.m² of inlet sectional area (table 1).

BASIC DIMENSION-TYPES

l able 2										
Dimensions at inlet section, mm			Inlet	Pocket length L, mm		The number of pockets				
Width, B	Height, A	Digit(s) in index of filter PF	sectional area, m ²	Value	Index digit	Value	Index digit			
500	500	0	0,25			5;7	5;7			
287	592	1	0,17			3;4	3;4			
592	592	2	0,35	300	3	6;8	6;8			
490	287	3	0,14	600	6	5;7	5;7			
490	592	4	0,29	800	8	5;7	5;7			
305	610	5	0,186			3;4	3;4			
610	610	6	0,37			6;8	6;8			
592	892	7	0,53			6;8	6;8			
287	892	8	0,17			3;4	3;4			
490	892	9	0,44			5;7	5;7			
287	287	01	0,08			3;4	3;4			
305	305	05	0,09			3;4	3;4			

Other dimension types of filters can be manufactured by request

MARKING

Encoding: PF 3362

- 3 filter class G3;
- 3 pocket length 300mm;
- 6 -the number of pockets 6;

2 - overall dimensions of inlet section 592 x 592mm (width x height).There are basic standard dimension-types and parameters of pocket filters in table 2. By request the filters can be manufactured:

- with different dimensions at inlet section;
- with different pocket length;

- with different number of pockets.
- For filters of nonstandard dimension-types:

Encoding: PF F5 535x732 x360 - 5

F5 – filter class;

535x732 – overall dimensions (width x height) of inlet section, mm;

360 – pocket length, mm.;

5 – the number of pockets.

MAINTENANCE

When filters are in operation it is necessary to check their pressure drop by readings of manometer attached to connecting pipes, arranged in walls of air cleaning chambers before and after filters.

Upon reaching pressure difference specified in project, or based on available ventilation system pressure, it is necessary to replace filters.

Table 2